

Grilon TSGL-60/4 black 9839

PA666-GF60

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

Product designation according to ISO 1874:
PA66+PA6, MH, 14-220, GF60

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	22000 / 16500	MPa	ISO 527-1/-2
Stress at break	275 / 200	MPa	ISO 527-1/-2
Strain at break	2.1 / 2.2	%	ISO 527-1/-2
Charpy impact strength (+23°C)	110 / 110	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	105 / 95	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	40 / 45	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	40 / 45	kJ/m ²	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	340 / 230	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	260 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	255 / -	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	235 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	20 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	40 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	120 - 130	°C	ISO 2578
Max. usage temperature (short term)	220	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E11 / 1E10	Ohm*m	IEC 60093
Surface resistivity	- / 1E12	Ohm	IEC 60093
Electric strength	27 / 22	kV/mm	IEC 60243-1
Comparative tracking index	- / 600	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	4 / -	%	Sim. to ISO 62
Humidity absorption	1.2 / -	%	Sim. to ISO 62
Density	1680 / -	kg/m ³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.1 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	0.2 / -	%	ISO 294-4, 2577

Characteristics

Processing

Injection Molding

Product Attributes

Improved flowability and demoulding, Long Fiber Reinforced

Delivery form

Granules

Automotive

Automotive electr. and electronics, lighting, Cooling and climate control, Powertrain and Chassis , Interior, Exterior

Special Characteristics

Improved heat resistance

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Regional Availability

North America, Europe, Asia Pacific, South and Central America,
Near East/Africa

Electricals & Electronics

Electrical appliances, Electrical equipment, Connectors, Energy
distribution

Industry & Consumer goods

Housewares, Hydraulics & Pneumatics, Mechanical Engineering,
Power transmission, Sports & Leisure, Tools & Accessories
